

Seabuckthorn (*Hippophaë Rhamnoides* *L.*) Powders Obtained by Hot-air or Freeze-drying

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OUTLINE

- Introduction

Functional food powder, Drying methods, Challenges in sea buckthorn powder production

- Objectives

- Materials & Methods

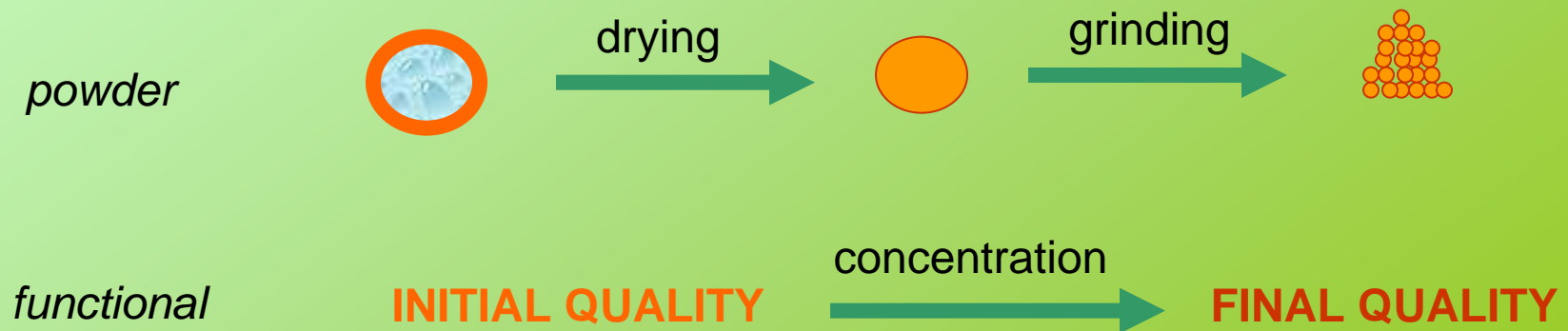
- Results & Discussion

- Conclusions



Functional Food Powders

A solid **dry** food in the form of tiny loose particles designed to provide a specific and beneficial physiological effect on health, performance and/or well-being extending **beyond** the provision of simple nutrients

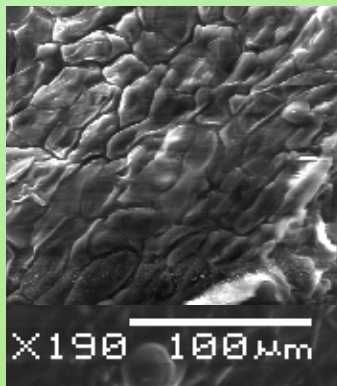


Drying Methods



HOT-AIR DRYING

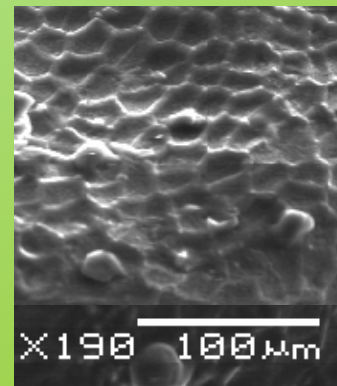
- *Low cost*
- *Oxygen, high temperature*
- *Evaporation*
- *Parabolic moisture profile*
- *Shrinkage*
- *Compact, destroyed structure*



(Gutierrez et al., 2007)

FREEZE-DRYING

- *High cost*
- *Vacuum, low temperature*
- *Sublimation*
- *Receding front*
- *Small volume change*
- *Porous & well organized structure*



(Gutierrez et al., 2007)

Sea Buckthorn Powder Challenges

- Skin problems → hard to dry
- Keep outstanding initial quality after drying
- Stability during storage



OBJECTIVES

- 1 – To study the production of seabuckthorn powders by hot-air and freeze-drying processes.**
- 2 – To analyze the retention of the nutritional seabuckthorn quality after hot-air and freeze-drying.**
- 3 – To predict the storage conditions (RH and temperature) necessary to maintain stability of seabuckthorn powders.**

MATERIALS & METHODS



var. *Indian Summer*

FRUITS



halved and grain extraction

Initial Characterization

AIR DRYING

FREEZE-DRYING

POWDER

Stability

Final Characterization

- Sorption isotherms
- Glass transition temperature

- Nutritional
- Visual



$T = 50, 60^{\circ}\text{C}$
 $v = 1 \text{ m/sec}$



$T = 20, 50^{\circ}\text{C}$
 $P = 30 \text{ mTorr}$



Analytical Methods

pH, Acidity, Soluble Solids

Vitamin C

According to the method described in Askar and Treptow (1993).

Vitamin E

Extraction: Yang and Khallio (2002); analysis by GC/MS (Pascal Dubé, 2006)

Carotenoids and Phenolics

According to the method described in Gao et al. (2000).

Sorption Isotherms

300 mg were placed in desiccators over saturated salt solutions (LiCl, NaCl, NaBr, KCl, MgCl₂, CH₃COOK) at constant temperature (20°C).

Glass Transition Temperature

Differential Scanning Calorimeter (DSC Model Pyris 1, Perkin Elmer, Boston, MA, USA)

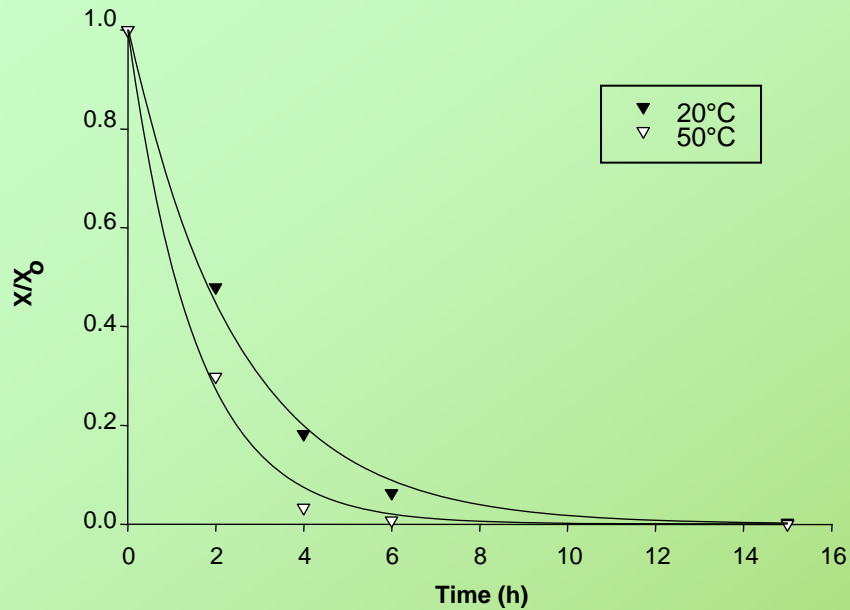
RESULTS & DISCUSSION



Fresh Seabuckthorn

	Seabuckthorn harvested on 17/08/2006	Literature values	Reference
pH	2.57 ± 0.03	3.20 ± 0.02	Beveridge et al., 2002
Soluble Solids (°Brix)	7.91 ± 0.57	9.3-17.3	Beveridge et al., 2002
Acidity (% malic acid)	1.71 ± 0.04	1.86 ± 0.23	Beveridge et al., 2002
Vitamin C (mg / 100g)	184.6 ± 23.2	174.7 ± 30.7	Beveridge et al., 2002
Vitamin E (mg / 100g)	10.8± 0.4	1 to 15	Yang et Kallio, 2002
Total Phenolics (mg / 100g)	373.3 ± 28.3	187.9 to 244.1	Gao et al., 2000
Carotenoids (mg / 100g)	3.99 ± 0.14	1 to 6.5	Gao et al., 2000

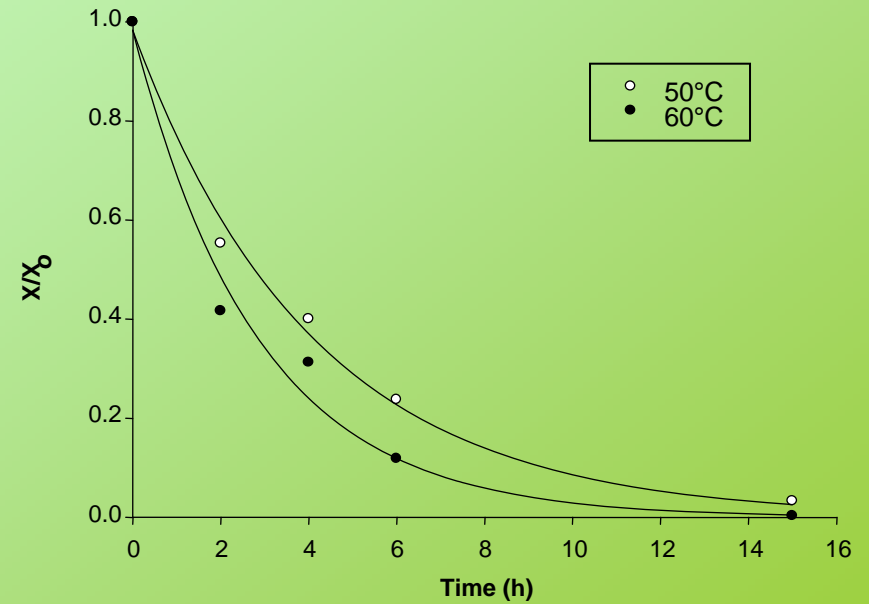
Drying Kinetics



Freeze-Drying

20°C → 10-12 hours

50°C → 6 hours

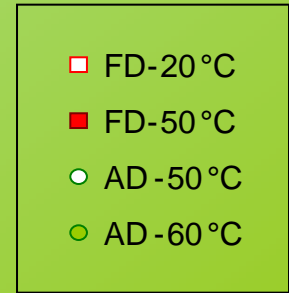
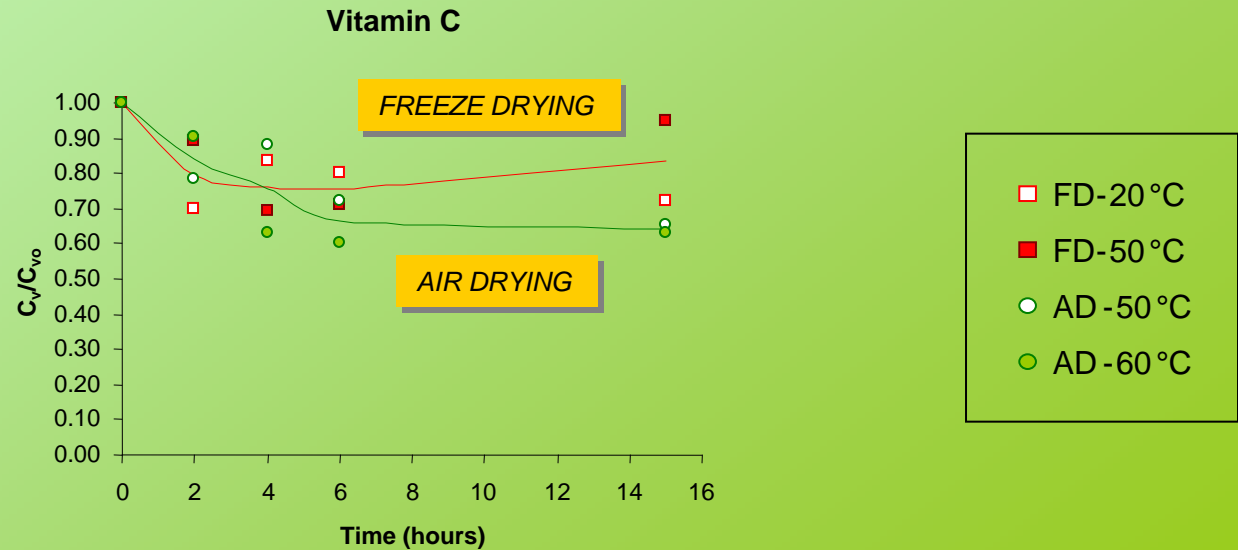
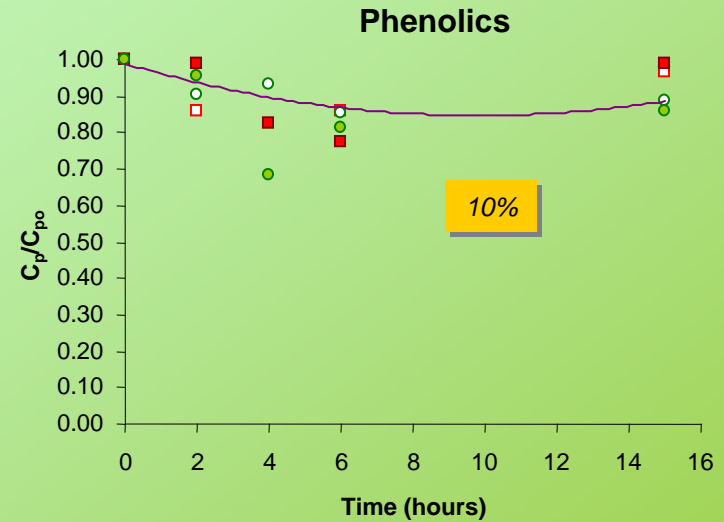
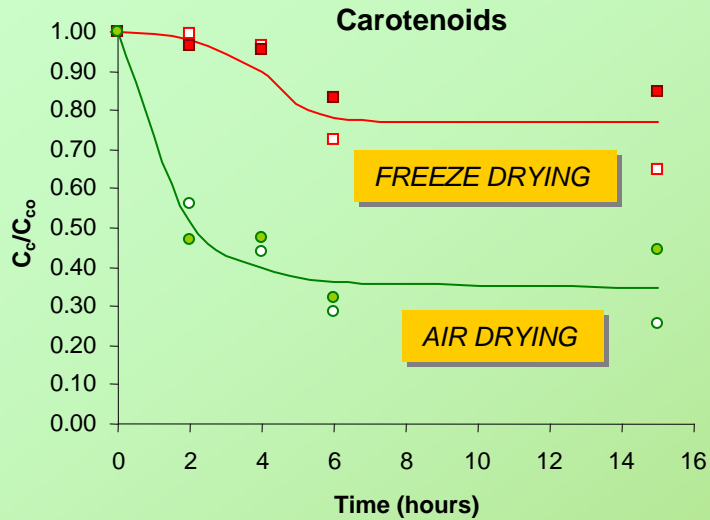


Hot Air-Drying

50°C → 16-18 hours

60°C → 14 hours

Nutritional Quality



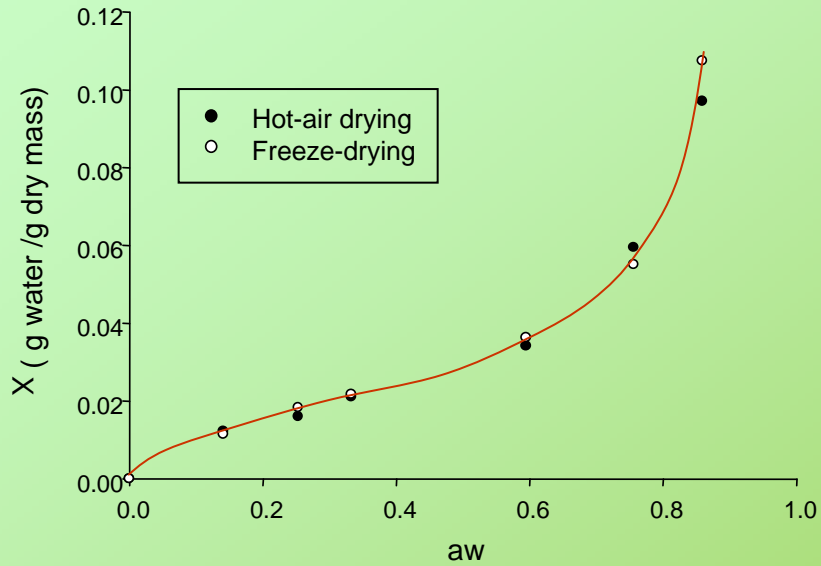
Seabuckthorn Powders



AIR DRYING → *impossible to make a powder (tiny loose particles)*

FREEZE-DRYING → *possible depending on the mechanical pretreatment*

Storage Stability



SORPTION ISOTHERM



GLASS TRANSITION TEMPERATURE

CONCLUSIONS

- 1 – It is possible to make a powder out of Seabuckthorn by freeze-drying depending on the mechanical pretreatment.**
- 2 – Seabuckthorn freeze-drying kinetics is much faster than air-drying (at 50°C just 6 hours are needed for obtain a dry product).**
- 3 – Freeze-drying keeps double amount of carotenoids (80 to 40%), 10% more vitamin C and the same amount of phenolics than air drying.**
- 4 – Seabuckthorn dry product is hygroscopic.**

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